

CRANE Cams®

CAMSHAFT SPECIFICATION CARD

10.25 Compression

Looking For Dyno Sheet

PART NUMBER: 68HR00004					
GRINDNO: HR-256/372-2S-10					
ENGINE IDENT: 1970-1978 PLYMOUTH-DODGE-CHRYSLER "B" V-8 383 THRU 440 CU.IN. (THREE BOLT GEAR)					
VALVE SETTING: INTAKE .000		EXHAUST .000		→ HOT	
INTAKE @ CAM 372		@ VALVE 558		ROCKER ARM RATIO	
LIFT: EXHAUST @ CAM 400		@ VALVE 500		1.50	
ALL LIFTS ARE BASED ON ZERO LASH AND THEORETICAL ROCKER RATIOS					
CAM TIMING .004		INTAKE OPENS 50.0 BTDC		CLOSES 88.0 ABDC	
@ TAPPET LIFT		EXHAUST 94.0 BBDC		ADVERTISED DURATION 318.0 °	
				326.0 °	
SPRING REQUIREMENTS					RECOMMENDED RPM RANGE WITH MATCHING COMPONENTS
PART NUMBER 99893					MINIMUM RPM 3900
LOADS: CLOSED: 120 LBS @ 1.875 OR 1 7/8					MAXIMUM RPM 6600
OPEN: 331 LBS @ 1.335					VALVE FLOAT 7200
CAM TIMING @ .050		INTAKE OPENS 23.0 BTDC		MAX LIFT 105° ATDC	
TAPPET LIFT		EXHAUST 67.0 BBDC		DURATION 256.0 °	
				115° BTDC 264.0 °	

IMPORTANT!

Crane Cams continuously improves and upgrades its cam designs. In some cases this may mean that two Crane Cams with the same part number may actually be different grinds. You must check the GRIND NUMBER stamped on the front of the camshaft and check it against the Grind Number near the top of the Spec Card. For more information on the finest available camshafts, valve train components, and automotive ignition products, visit your local Crane dealer or call the Crane Cams tech line at (866) 388-5120 or fax (386) 236-9983.

CRANE CAMS 1830 HOLSONBACK DRIVE DAYTONA BEACH, FL 32117
FOR TECHNICAL INFORMATION CALL (866) 388-5120 OR FAX (386) 236-9983