



1) YOU NEED TO ROLL THIS JOINT UNTIL PARALLEL WITH THE GROUND AND CHECK ANGLE

2) YOU NEED TO ROLL THIS JOINT UNTIL PARALLEL WITH THE GROUND AND CHECK ANGLE

3) PUT THE 2 ANGLES TOGETHER & GET TO YOUR REAR WORKING

ANGLE EX.: SHAFT=  $5^{\circ}$ , REAR  $-1.3^{\circ}$ .

$.5 - (-1.3) =$  REAR WORKING ANGLE IS  $1.8^{\circ}$  (NOT OVER  $3^{\circ}$  PREFERRED)