



2) YOU NEED TO ROLL THIS JOINT UNTIL PARALLEL WITH THE GROUND AND CHECK ANGLE

1) YOU NEED TO ROLL THIS JOINT UNTIL PARALLEL WITH THE GROUND AND CHECK ANGLE

3) PUT THE 2 ANGLES TOGETHER & GET TO YOUR FRONT WORKING

ANGLE EX.: TRANS= -4.5° , SHAFT $.5^\circ$.

$-4.5 - .5 =$ FRONT WORKING ANGLE IS 5° . (NOT OVER 3° PREFERRED)