



2) YOU NEED TO ROLL THIS JOINT
UNTIL PARALLEL WITH THE GROUND
AND CHECK ANGLE

1) YOU NEED TO ROLL THIS JOINT
UNTIL PARALLEL WITH THE GROUND
AND CHECK ANGLE

3) PUT THE 2 ANGLES TOGETHER &
GET TO YOUR FRONT WORKING

ANGLE EX.: TRANS= -4.5° , SHAFT $.5^{\circ}$.

$-4.5 - .5 =$ FRONT WORKING ANGLE IS
 5° . (NOT OVER 3° PREFERRED)